

54512. Deren.

Work Order ID 53634

November 11, 2009 8:09:53 AM



Page 1

Item ID: D2582

Accept



Setup Start



Revision ID: B

Stop



Item Name: Step Leg Assembly

Start Date: 11/11/2009 Start Qty: 11.00



Cust Item ID:

Required Date: 16/11/2009 Req'd Qty: 11.00

Customer:

Reference:

Run Start



Approvals:

Process Plan: PLDate: 09-11-11

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2582

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2582 and

09/12/10 11

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

27 Sorlizio

11

120

0.00

Identify as per dwg & Stock Location: WA

Packaging

Memo

0.00

Packaging

SAN
09-12-10

11

Work Order ID 53634

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Page 2

Item ID: D2582

Accept



Setup Start



Revision ID: B

Stop



Item Name: Step Leg Assembly

Start Date: 11/11/2009 Start Qty: 11.00



Cust Item ID:

Required Date: 16/11/2009 Req'd Qty: 11.00

Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/12/11 *[Signature]*
MP
09-12-10

Picklist Print

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Page 1

Work Order ID: 53634

Parent Item: D2582RevB

Parent Item Name: Step Leg Assembly




Comments:

Start Date: 11/11/2009

Required Date: 16/11/2009

Start Qty: 11.00

Required Qty: 11.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2278RevF  Step Leg		Manufactured	No			100	Each	2.0000	22.0000			
<div>Warehouse Location</div> <div>Main Warehouse</div> <div>ST</div> <div>50338</div> <div>Loc Qty</div> <div>2</div> <div>2</div> <div>Loc Code</div>												
D2279RevD  Step Spacer		Manufactured	No			100	Each	50.0000	11.0000			
<div>Warehouse Location</div> <div>Main Warehouse</div> <div>ST</div> <div>40087</div> <div>44293</div> <div>47644</div> <div>32</div> <div>2</div> <div>18</div> <div>12</div> <div>Loc Code</div>												
<div>Main Warehouse</div> <div>WA</div> <div>48090C</div> <div>18</div> <div>18</div>												
D2322RevC  Step Spacer		Manufactured	No			100	Each	1.0000	11.0000			
<div>Warehouse Location</div> <div>Main Warehouse</div> <div>ST</div> <div>48090B</div> <div>Loc Qty</div> <div>1</div> <div>1</div> <div>Loc Code</div>												

11/11/11
B53026

11/11/11

2

11/12/10
B53890 100

1

Picklist Print

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November 11, 2009 8:10:01 AM

Work Order ID: 53634



Parent Item: D2582RevB



Parent Item Name: Step Leg Assembly

Start Date: 11/11/2009

Required Date: 16/11/2009

Comments:

Start Qty: 11.00

Required Qty: 11.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3720-1RevA

Manufactured

No

100

Each

13.0000

11.0000



Step Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

47644

12

48090

1

Ep 09/12/10

11

D3720-2RevA

Manufactured

No

100

Each

16.0000

11.0000



Step Spacer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

16

47644

12

48090

4

Ep 09/12/10

11

MS20470AD4-4

Purchased

No

100

Each

3,107.000

242.0000



Rivet, Universal Head

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3107

111359

88

112314

3019

Ep 09/12/10

242

November 11, 2009 8:10:01 AM

Shop Packet Print

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Picklist Print

Page 3

November 11, 2009 8:10:01 AM

Work Order ID: 53634



Parent Item: D2582RevB



Parent Item Name: Step Leg Assembly

Start Date: 11/11/2009

Required Date: 16/11/2009

Comments:

Start Qty: 11.00

Required Qty: 11.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS20470AD4-5		Purchased	No			100	Each	2,717.000	44.0000			



Rivet, Universal Head

Handwritten signature
11/12/10

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

2717

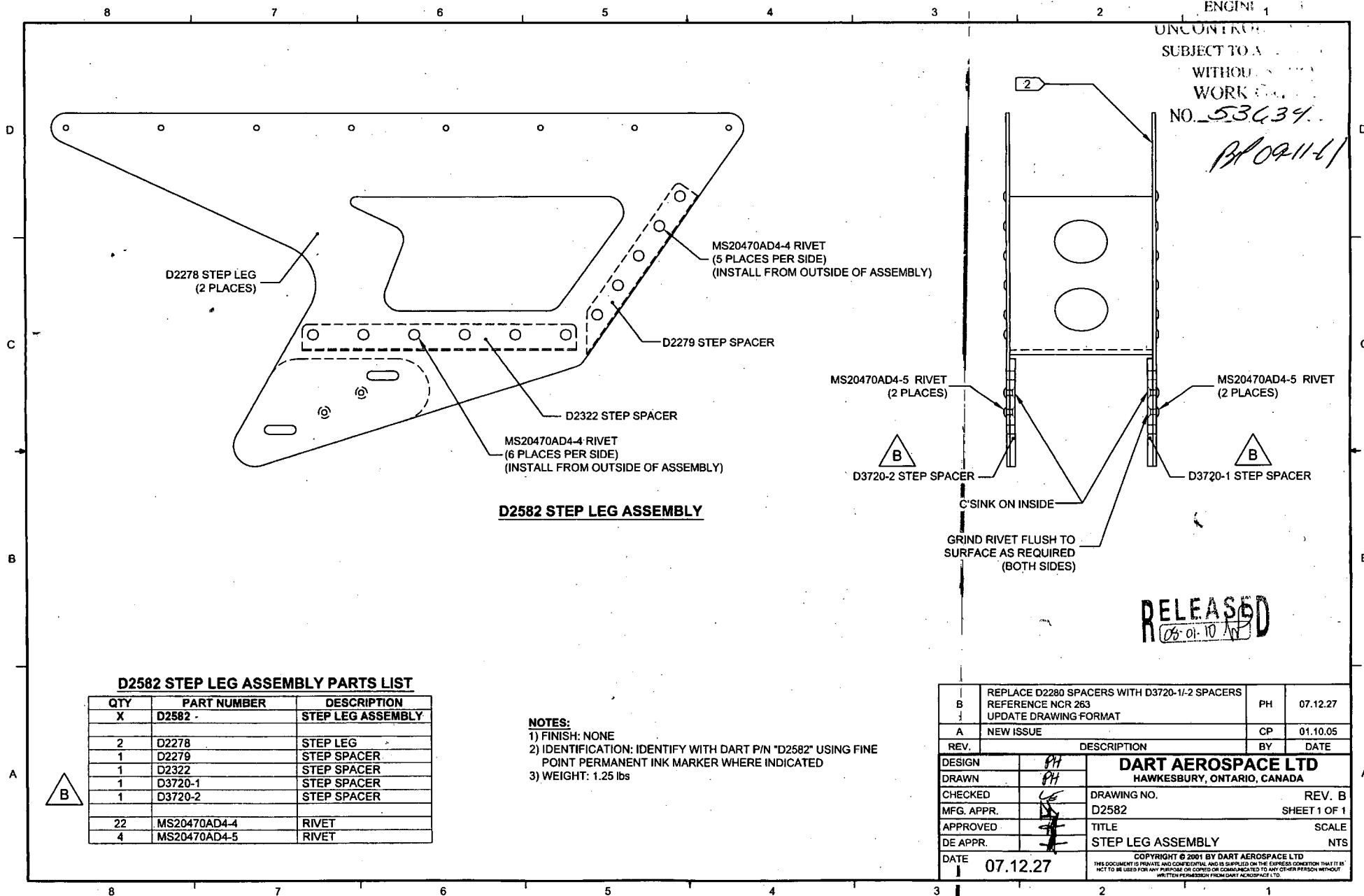
111916

2717

44

SHORT
RIT
ENGINE

UNCONTROLLED
SUBJECT TO A
WITHOUT
WORK
NO. 53634
PH 0911-11



D2582 STEP LEG ASSEMBLY

D2582 STEP LEG ASSEMBLY PARTS LIST

QTY	PART NUMBER	DESCRIPTION
X	D2582	STEP LEG ASSEMBLY
2	D2278	STEP LEG
1	D2279	STEP SPACER
1	D2322	STEP SPACER
1	D3720-1	STEP SPACER
1	D3720-2	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

- NOTES:**
- 1) FINISH: NONE
 - 2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED
 - 3) WEIGHT: 1.25 lbs

B

B	REPLACE D2280 SPACERS WITH D3720-1/2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT	PH	07.12.27
A	NEW ISSUE	CP	01.10.05
REV.	DESCRIPTION	BY	DATE
DESIGN	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	PH		
CHECKED	LE	DRAWING NO.	REV. B
MFG. APPR.	IS	D2582	SHEET 1 OF 1
APPROVED	JS	TITLE	SCALE
DE APPR.	JS	STEP LEG ASSEMBLY	NTS
DATE	07.12.27	COPYRIGHT © 2001 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	